



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	352005	GEARBOX REDUCER	1
2	354008	SMALL GEAR 1-1/8" BORE	1
3	354012	LARGE GEAR 2" BORE	1
4	398001	MOTOR MOUNT BRACKET	1
5	344005	U BRACKET	1
6	363002	LARGE PULLEY 3/4" BORE	1
7	353006	1/4 HP ROTISSERIE DRIVE MOTOR *or	1
7	353005	1/8 HP ROTISSERIE DRIVE MOTOR *	1
8	362003	SMALL PULLEY 5/8" BORE	1
9	361002	DRIVE "V" BELT	1

* Serial number K1401060 and before used 353005 for 12" deep product racks and 353006 for 18" deep product racks. Serial number K14A0001 and after use 353006 for both rack systems.

Refer to Service Bulletin SP2017-003 for set screw and key stock sizes.



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MATERIAL:
 FINISH:

WIRING DIAGRAM (353006)	
120v	230v
Position 2 - T3 & T5 Position 1 - Yellow Position 4 - T8 & T2, White/Yellow	Position 1 - Yellow Position 4 - T8, White/Yellow Position 3 - T2 & T3 & T5
WIRING DIAGRAM (353005)	
120v	230v
Position 1 - Yellow Position 2 - White, White/Yellow Position 5 - Brown & Red Position A - Black	Position 1 - Yellow Position 2 - White/Yellow Position 4 - Brown Position 5 - White & Red Position A - Black
TITLE: 394007 Drive System Assembly	
MODEL: XLR(SPK)-1400	S/N: All
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES LINEAR: +/- 0.005" ANGULAR: +/- 0.1°	DWG NO. SPEXP1-R002
DO NOT SCALE DRAWING	SCALE: 1:3
DRAWN BY: DAVE LEWSADER	DATE: 8/30/2017
	SHEET 1 OF 1