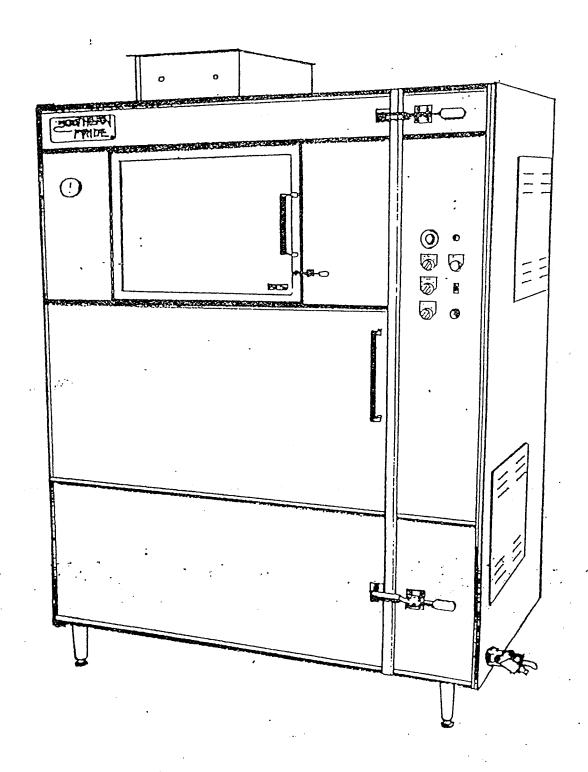


INSTRUCTION MANUAL MODEL UXR-100



CONGRATULATIONS!

In selecting SOUTHERN PRIDE, you have chosen the finest, most advanced, and fully automatic wood burning barbecue pit available.

Please read this INSTRUCTION MANUAL carefully prior to installation and operation. Proper installation, operation, cleaning, and maintenance are essential for your satisfaction and safe operation.

KEEP THIS MANUAL FOR REFERENCE.

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This pit is designed to operate on a controlled air intake system in order to control the combustion of the wood in the firebox.

DO NOT OPERATE THIS PIT UNDER ANY OF THE FOLLOWING CONDITIONS:

- 1. 10 NOT OPERATE THIS PIT unless the Main Door and Meat Loading Door Latches are secured in the closed position.
- 2. DO NOT leave Main Door or Meat Loading Door open while pit is unattended.
- 3. NOT use aluminum foil or any other protective material on inner liner surfaces or food racks of pit.
- 4. IX) NOT OPEN DRAIN VALVE while pit is in operation or while burning wood and hot coals are still in firebox.
- 5. NOT OPERATE THIS PIT if Main Door or Meat Door Gaskets are damaged or missing.
- 6. IN NOT OPERATE PIT unless daily cleaning procedures have been performed to remove grease and solids buildup inside the pit.
- 7. DO NOT OPERATE PIT unless operator has been thoroughly trained on operation, safety and cleaning procedures.

WARNING

FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN A FIRE HAZARD

SAFETY INFORMATION

FOR YOUR SAFETY

If you smell gas:

1. Open windows.

2. Don't touch electrical switches.

3. Extinguish any open flame.

4. Immediately call your gas supplier.

FOR YOUR SAFETY

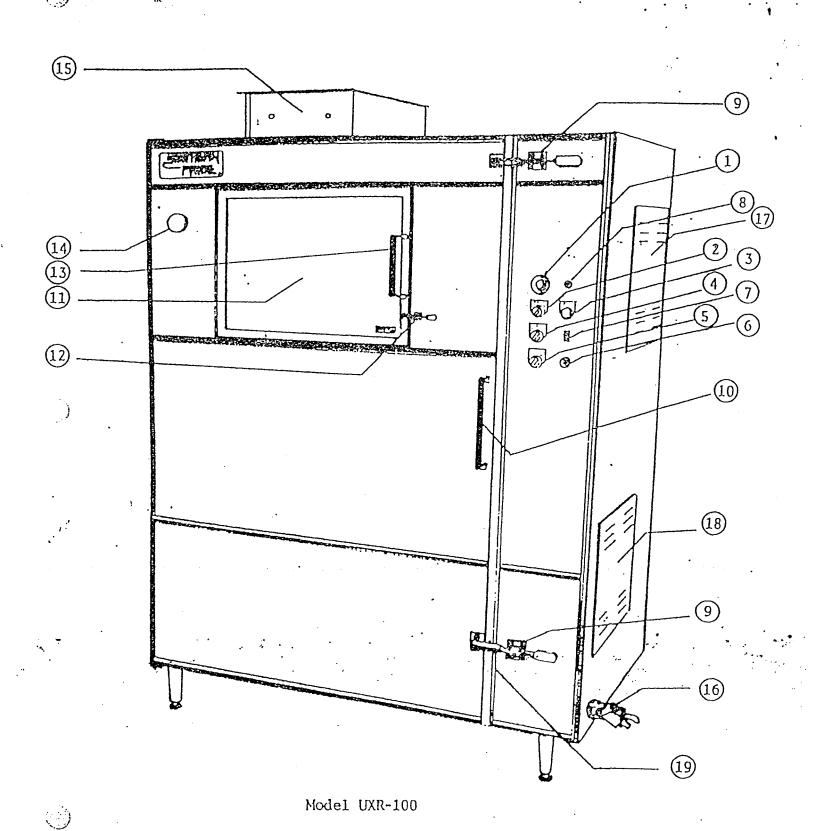
IX) NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

- 1. The Pit area <u>MUST</u> be kept clear and free of combustible materials, gasoline and other flammable vapors and Liquids.
- 2. The flow of combustion and ventilating air must not be obstructed from reaching the Pit.
- 3. The frame of the unit <u>MUST</u> be electrically grounded at all times. See "Electrical Instructions"

FAILURE TO GROUND THIS UNIT MAY RESULT IN ELECTRICAL SHOCK.

- 4. Use the Firebox Opener provided to open and shut Firebox Door. The door is <u>HOT</u> during operation.
- 5. The component compartment has hazardous moving parts. DO NOT remove the access panels when unit is in operation or leave off during operation.
- 6. Gas Burners require the services of an experienced mechanic for proper setting and adjustment. If the burner does not appear to be operating properly, DO NOT ATTIMPT TO ADJUST THE BURNER YOURSELF, but call in a competent servicement or contact B. B. Robertson Company.
- 7. DO NOT allow unqualified personnel to perform service work or adjustments on this unit. To do so; will void the warranty and could result in a hazardous condition.
- 8. Be sure any new employees who might operate this unit are instructed on the operation and safety information prior to operating this unit.
- 9. CAUTION: Ashes removed from the Firebox should be stored in a non-combustible container with a sealed lid only. Store ashes in a well-ventilated area. Fumes could be hazardous.
- 10. WARNING: It is extremely important to follow daily cleaning procedures. Grease or solids buildup inside the Pit could result in a fire hazard.
- 11. KEEP THIS INSTRUCTION MANUAL FOR REFERENCE.

THE CONTROL OF THE PROPERTY OF



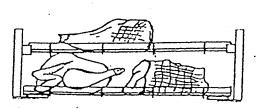
UXR-100 CONTROLS & COMPONENTS

- 1. Control Thermostat Adjustable temperature setting (100 to 325°) with OFF position. Maintains desired Fit temperature by controlling the gas burner.
- 2. Rotisserie Switch Activates the Rotisserie, Convection Pan, and Burner Circuit.
- Rotisserie Advance Button Momentarily activates Rotisserie to advance the Food Racks for Loading and unloading when Main Door is open or Rotisserie Switch is OFF.
- 4. Burner Switch Activates the Gas Burner. (Rotisserie Switch and Control Thermostat must be ON. Main Door must be closed.)
- 5. Smoke Extractor Switch Simultaneously opens Louvered Damper and turns ON Exhaust Fan to evacuate smoke from Pit.
- 6. Indicator Lamp When lit indicates Smoke Extractor is ON.
- 7. Interior Light Switch Switches lights on top of Pit ON and OFF.
- 8. Circuit Breaker Provides protection for the Rotisserie Drive Motor. (Push Button Reset.)
- 9. Main Door Latches (2 of them) Top and bottom adjustable latches provide positive pressure to seal Main Door.
- 10. Main Door Pull Handle Used to pull open Main Door after Door Latches are opened.
- Meat Loading Door Allows easy access to Racks for loading, unloading, and checking of product with minimal heat and smoke loss.
- 12. Meat Loading Door Latch Adjustable Latch applies positive pressure and seals Meat Loading Door.
- 13. Meat Loading Door Pull Handle Used to pull open Meat Loading Door after Latch is open.
- 14. Dial Thermometer Shows at a glance the interior temperature of the Pit.
- 15. Smoke Extractor Damper Closes to hold smoke inside while cooking and opens, for Exhaust Fan to remove smoke when Smoke Extractor Switch is ON or when Main Door is open.
- 16. Drain Valve Is opened after each cooking to drain the Grease Pan.

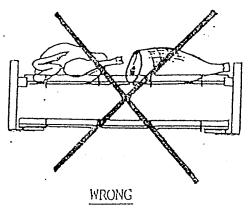
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- 17. Upper Service Panel Provides access to Rotisserie Drive System and wiring.
- 18. Lower Service Panel Provides access to Burner.
- 19. Interlock Switch (Located on lower inside of Component Panel) Automatically shuts OFF Rotisserie, Convection Fan, and Burner Circuits and turns ON Smoke Extractor circuit when Main Door is open.

1. Load meat on the food racks. Always load bottom rack first and distribute the weight evenly on all five sets of food racks. IX NOT LET THE MEAT EXTEND BEYOND OR HANG OVER THE EDGE OF THE RACKS.



Correct way to load meat.



Will cause food racks to tip and meat to fall. This condition could cause Rotisserie to jam.

- 2. To advance the racks with the Main Door open, depress Rotisserie Advance Switch until the racks advance to the next position.
- 3. After the ment is loaded, depress Rotisserie Advance Switch and allow Rotisserie to make one complete revolution. Check ment clearances to Cabinet and between all racks. Reposition ment on racks for maximum clearances.
- 4. Put a small amount of wood in the firebox. Use 1 log, 4-6 inches in diameter, 12-15 inches long. Use green or slightly seasoned hardwoods only.

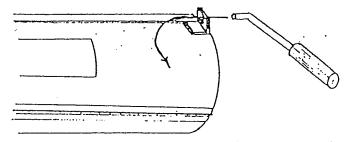
 (AUTION: IX) NOT USE DRY WOOD OR KINDLING.

LO NOT OVERLOAD THE FIREBOX. TOO MUCH WOOD IN THE FIREBOX COULD CAUSE OVERHEATING OF THE PIT.

COALS AND ASHES FROM PREVIOUS COOKING MUST BE REMOVED, BEFORE LOADING WOOD IN FIREBOX.

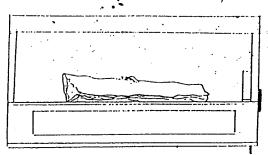
KEEP ALL LOGS AT LEAST SIX INCHES FROM THE BURNER ENTRANCE LOCATED ON THE SIDE WALL OF THE FIREBOX.

FIREBOX DXXR MUST BE CLOSED COMPETELY BEFORE MAIN DXXR IS CLOSED.

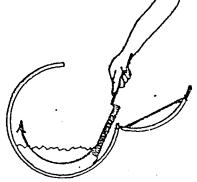


To open Firebox Door, place Firebox Opener in bracket hole and pull straight back. CAUTION: Firebox is HOT during operation.

DESTRUCTION DE LA PROPERTIE DE LA COMPANIE DE LA C



Correct Way to Load Wood



Use Ash Scoop to remove ashes and coals from Firebox.

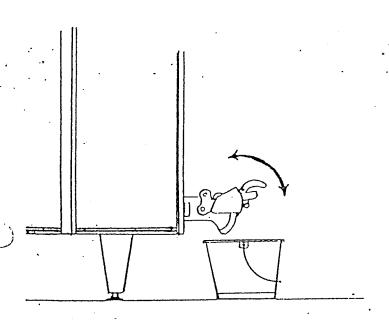
- 5. Be sure Main Door and Meat Loading Door Latches are secured in the closed position.
- 6. Set the Thermostat to the desired temperature setting.
- 7. Turn Rotisserie and Burner Switches to the ON position. The wood will be ignited and cooking temperature will be maintained automatically.
- 8. To check or unload meat, turn ON the Smoke Extractor Switch and wait 20 seconds prior to opening Meat Loading Door or Main Door.

 Smoke Extractor will come on automatically when Main Door is open.

Do not leave Smoke Extractor Switch ON during the cooking process. The Gas Burner will not operate when the Smoke Extractor Switch is ON. The red lamp beside the Smoke Extractor Switch indicates when the switch is ON.

- 9. When the meat is cooked, turn the Rotisserie and Burner Switches to the OFF position. To unload the racks, depress Rotisserie Advance Switch until racks advance to an unloading position.
- 10. After each cooking, remove the remaining wood and hot coals from firebox, then open Drain Valve and drain grease from the Grease Pan while pit is still warm.

Be sure Main Door and Meat Loading Door are secured in the closed position immediately following a cooking and during non-use periods.

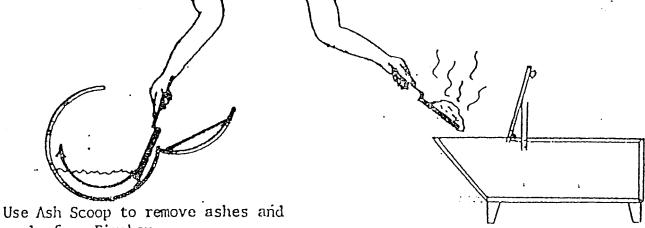


WARNING:

DO NOT OPEN DRAIN VALVE.
WHILE PIT IS IN OPERATIO
OR WHILE BURNING WOOD AN
HOT COALS ARE STILL IN
FIREBOX.

Remove ashes and coals from Firebox after each cooking.

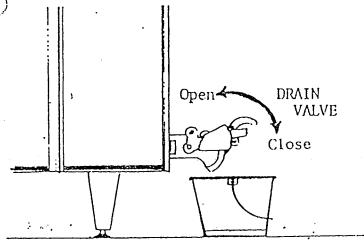
Ash Disposal: Ashes should be placed in a metal container with a tight fitting Tid. The closed container of ashes should be placed on a non-combustible floor well away from all combustible material, pending final disposal.



coals from Firebox.

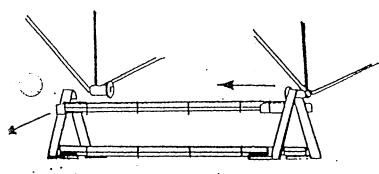
Place ashes and coals in a metal container with a tight fitting lid. CAUTION: Fimes could be hazardous.

Remove hot coals and wood from firebox before draining grease.



Open Drain Valve and drain the Grease Pan

Remove Food Racks and clean thoroughly.



To remove Food Racks, lift left hanger and pull straight back over Rotisserie Wheel Stub. Lift right hanger and move to left over Rotisserie Wheel Stub and washer. (Top racks simply lift out of the brackets on the hangers.)

execut complete interior of lift.

WARNING: IT IS EXTREMELY IMPORTANT TO FOLLOW THE ABOVE DAILY
CLEANING PROCEDURES. GREASE OR SOLIDS BUILDUP INSIDE
THE PIT COULD RESULT IN A FIRE HAZARD.

MAINTENANCE SCHEDULE

WEEKLY

1. Grease Rotisserie Shaft Bearings located on the left and right panels inside the pit. With a hand grease gun, put in 3 full pumps into each bearing. Do Not Che Lifetime of the Bearings. This Could Cause Damage to the Seals and Reduce

USE: Dubois FGG Extra High Temperature Food Machinery Grease with USDA "AA" Rating for incidental food contact or equivalent.

2. Grease hubs on Rotisseric Wheels.

USE: Dubois FGG Extra High Temperature Food Machinery Grease with USDA "AA" Rating for incidental food contact or equivalent.

- 3. Inspect Burner Head for accumulation of ashes and creosote. Clean as needed.
- 1. Inspect Convection Fan Blade for solids buildup and out of balance condition. Clean or replace as needed.
- i. Inspect Main Door and Oven Door gaskets. Replace if damaged or leaking.
- or repair as needed.
- . Inspect the Interlock Switch to be sure the Plunger and Roller move freely. Lubricate with WD-40 or equivalent as needed.

MATNIENANCE SCHEDULE

Bi-Monthly Intervals:

1. The chimney connector and chimney should be inspected at least twice monthly to determine if a creosote buildup has occurred.

Creosote - Formation and Need for Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire.

IF CREOSOTE HAS ACCUMULATED IT SHOULD BE REMOVED TO REDUCE THE RISK OF A CHIMNEY FIRE.

3 Month Interval

1. Check the oil level in the Gear Box. To check, remove the Fill Plug located on the left side of the Gear Box and see if the oil level is up to this point. If no oil is visible, add oil until overflow occurs.

USE: Browning #90 worm gear, speed reducer, high temperature lubricant or equivalent.

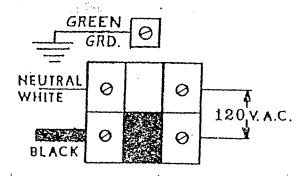
- 2. Check Gear alignment. Check Gears for proper mesh and for uneven wear. Re-align if necessary.
- 3. Spread thin layer of grease on Small and Large Drive Gear.

THE STATEMENT OF THE PROPERTY OF THE PROPERTY

- 4. Check belt tension. Should be approximately 4" flex when belt is depressed. (To adjust belt, loosen nut on bolt directly under Rotisserie Motor and adjust bolt upward or downward for proper adjustment, then re-tighten nut.)
- 5. The Flue Pipe should be carefully inspected. Remove Flue Cover located on back wall of Oven and remove any solids buildup that has accumulated. Replace Flue Cover.

INITIAL INSTALLATION INSTRUCTIONS

ELECTRICAL INSTRUCTIONS



Electrical Requirements:

120 volts A.C. 60hz., 2 wire, single phase, 15 amp wiring required.

WARNING: CHASSIS MUST BE PROPERLY GROUNDED TO PREVENT POSSIBLE SHOCK HAZARD, DO NOT ASSUME A PLUMBING LINE WILL PROVIDE SUCH A GROUND.

Warranty is void if unit is connected to any voltage other than specified above and on nameplate.

- 1. Electrician must provide the conduit and wire for hookup.
- 2. Power is to be left OFF throughout installation.
- 3. Electrical service is connected to the Terminal Block at the lower right rear of the unit. Remove Terminal Block Cover via four screws for access. A 7/8 in. diameter hole is provided in the back panel beside the Terminal Block for conduit connections.
- 4. After connecting electrical service as specified, test the voltage on the field wired side of the Terminal Block with a voltmeter. Should be 120 V.A.C.
- 5. Electrician must provide conduit and wire for hookup from Junction Box on the Smoke Extractor on top of the unit to Draft Inducer Fan. Make electrical connections inside Junction Box.

Note: 125 V.A.C. \(\frac{1}{4}\) hp maximum connected load
1100 cfm Fan rating recommended
(Draft Inducer Fan available from B. B. Robertson Company.)

6. Replace the Terminal Block Cover via four screws. If venting and gas connections have been made, the Pit is now ready for "Operating Instructions." If venting or gas connections are to be done later, be sure that power is OFF.

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IMPORTANT

THE MINIMUM GAS SUPPLY PRESSURE IS 4.5" W.C. FOR NATURAL GAS AND LL.O" W.C. FOR LP. GAS. THE MAXIMUM GAS SUPPLY PRESSURE IS 10.5" W.C. FOR NATURAL GAS AND 13" W.C. FOR LP. GAS.

THE CORRECT MANIFOLD PRESSURE FOR NATURAL GAS IS 3.5" W.C.. ONLY MINOR ADJUSTMENTS IN THE INPUT RATE SHOULD BE MADE BY ADJUSTING THE PRESSURE REGULATOR. THE MINIMUM MANIFOLD PRESSURE SHOULD BE 3.0" W.C. AND THE MAXIMUM PRESSURE SHOULD BE 3.5" W.C..

THE CORRECT MANIFOLD PRESSURE FOR LP. GAS IS 10" W.C.. ONLY MINOR ADJUSTMENTS IN THE INPUT TATE SHOULD BE MADE BY ADJUSTING THE PRESSURE REGULATOR. THE MINIMUM MANIFOLD PRESSURE SHOULD BE 9.5" W.C.. THE MAXIMUM PRESSURE SHOULD BE 10.0" W.C..

READ ALL INSTALLATION INSTRUCTIONS CAREFULLY BEFORE MAKING GAS CONNECTIONS

WARNING: IMPROPER GAS HOOK-UP WILL VOID WARRANTY AND COULD RESULT IN $\overline{\Lambda}$ TIAZATUOUS CONDITION.

Gas Burner Firing Capacity:

Maximum 75,000 BIU/HR

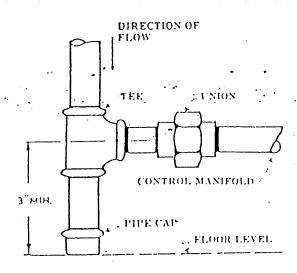
Connect the gas line to the gas burner located at the lower right side of the unit. Remove lower side panel via two screws for access. A $\frac{1}{2}$ " (ID) N.P.T. fitting is require A 1-3/16" diameter hole is provided in the lower right of the back panel for the gas pipe entrance.

All piping must comply with local codes and ordinances or the National Fuel Gas Code ANSI Z-223.1 - 1974 and NFTA No. 54.

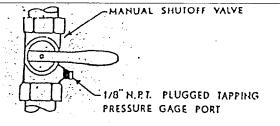
A sediment trap or drip leg must be installed in the supply line to the burner.

A union shall be installed in the gas line adjacent to and upstream from the control manifold and downstream from the manual main shutoff valve.

NOMERATION IN THE PROPERTY OF THE PROPERTY OF



Location of Union and Drip Leg for Connecting Conversion Burner to House Piping.



shall be installed immediately upstream of the gas supply connect for the purpose of determining the gas supply pressure to the burner.

A manual shutoff valve shall be installed in the gas supply line external to the appliance.

The gas line should be a separate supply line direct from the meter to the burner. It is recommended that new pipe be used and located so that a minimum amount of work will be required in future servicing. The piping should be so installed as to be durable, substantial and gas tight. It should be clear and free from cutting burns and defects in structure or threading. Cast iron fittings or aluminum tubing should not be used for the main gas circuit. Joint compounds (pipe dope) should be used sparingly on male threads only and be approved for all gases.

The building structure should not be weakened by installation of the gas piping. The piping should not be supported by other piping, but should be firmly supported with pipe hooks, straps, bands or hangers. Butt or lap welded pipe should not be bent.

The gas piping should be so installed so as to prevent an accumulation of condensation and it must be protected against freezing. A horizontal pipe should be pitched so that it grades toward the meter and is free from sags. The pipe should not be run through or in an air duct or clothes chute.

It is recommended that the Pipe Capacity Table be used to determine the size pipe to use from the meter to the burner.

PROPER PIPING PRACTICE





LENGTH OF STANDARD PICE THREADS (inches)

rire size	ELLECTIVE FEMILH OF THIS PO	OVERALL LINGIH OF THREAD
3/8	3 , 8	9/16
1/2	1/2	3 4
3,4	1/2 - 9/16	13:16
1	9/16	1

PIPE CAPACITY TABLE

-	Nomi	nat Diam	eter of	Pipe in In	ches
	3/4	ı	1-1/4	1-1/2	2
Length of Pipe in Feet	Capacit Sp. Gr. Gas			Hr, with of 0.3 In.	
15 30 15 60 75 90 105 120 150 180 *	172 120 99 86 77 70 65	315 211 199 173 155 111 131 120 109	750 535 435 380 315 310 285 270 242 225	X50 700 610 545 190 450 420 380	920 860 750 720

To convert the figures given above to capacities for another gas of different specific gravity, multiply the tabular values by the multipliers shown below.

MULTIPLIERS FOR VARIOUS SUECUFIC GRAVITIES

Specific travity	Multiplier	Specific Gravity	Multiplier
.35	1.31	1 1111	.775
40	1.23	1 10	7 10
. 15	1,16	1.70	1 .707
50	1 10	1 30	END
55	101	t ju	.655
60	100	1.50	631
6.5	.962	1 60	612
79	926	170	594
.75	.895	l txu	517
.80	.867	1 90	.565
.85	.811	2 00	.547
.90	.817	2 10	.535

TESTING PIPING FOR LEAKS

Before turning gas under pressure into piping, all openings which gas can escape should be closed. Immediately after turning on gas, the system should be checked for leaks. This can be done by watching the ½ cubic foot test dial and allowing 5 minutes to show any movement, or by soaping each pipe connection and watching for bubbles. If a leak is found, make the necessary repairs and repeat the above test.

PURG1NG

After the piping has been checked, all piping and appliances receiving gas through the meter shall be fully purged. Under no circumstances shall the line be purged into the combustion chamber.

After the gas line to the conversion burner has been fully purged, the gas supply at other pilot burners located on other gas appliances which were extinguished as the result of interrupted service shall be reignited.

INSTALLATION NOTES

- 1. Unit must be level to allow for proper grease drainage and so door will remain open during loading and unloading.
- 2. Minimum spacings to combustible material:

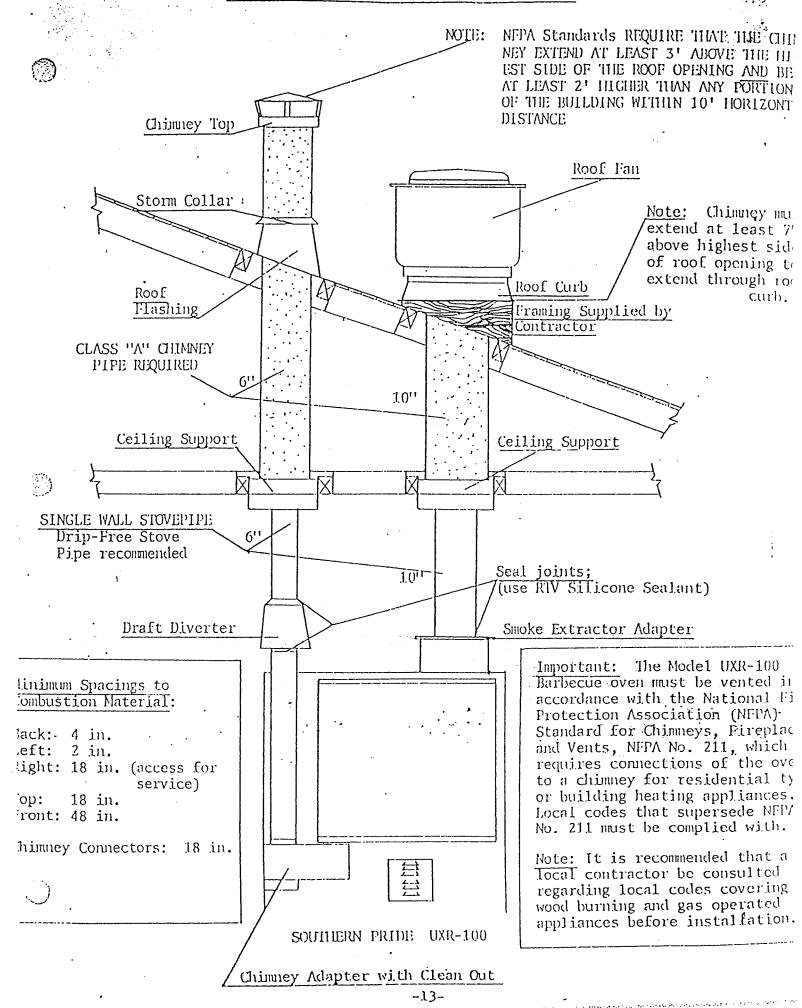
Back: 4 in. Left: 2 in.

Right: 18 in. (access for Service)

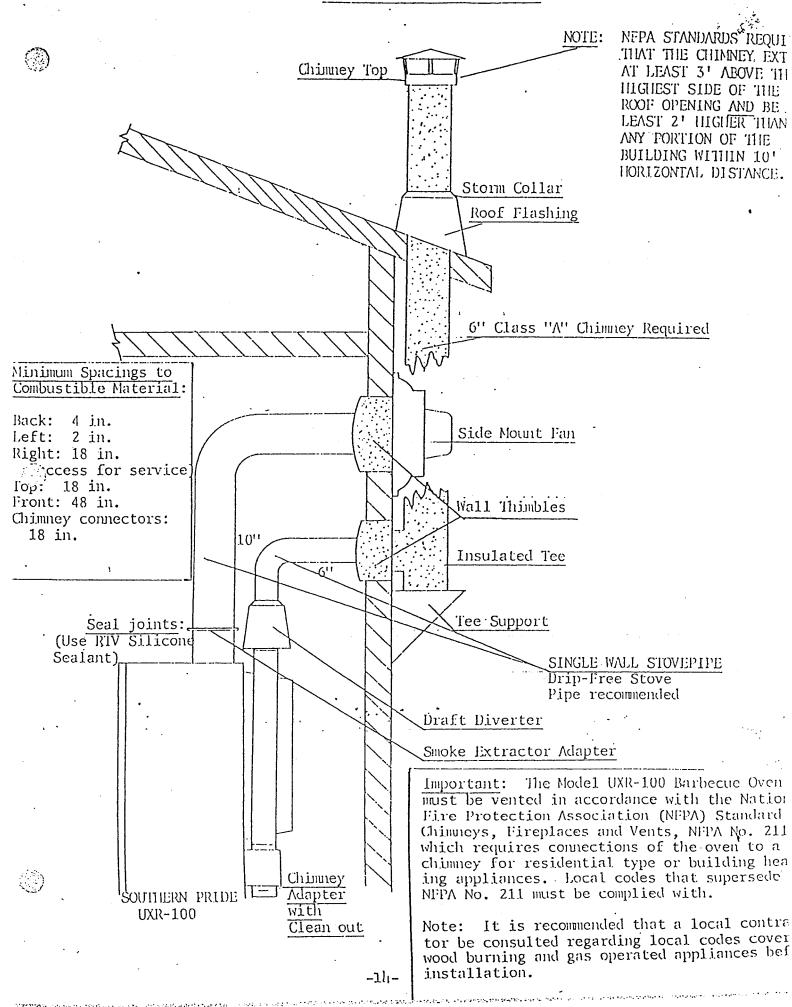
Chimney Connector: 18 in. Smoke Extractor Chimney Connector: 18 in.

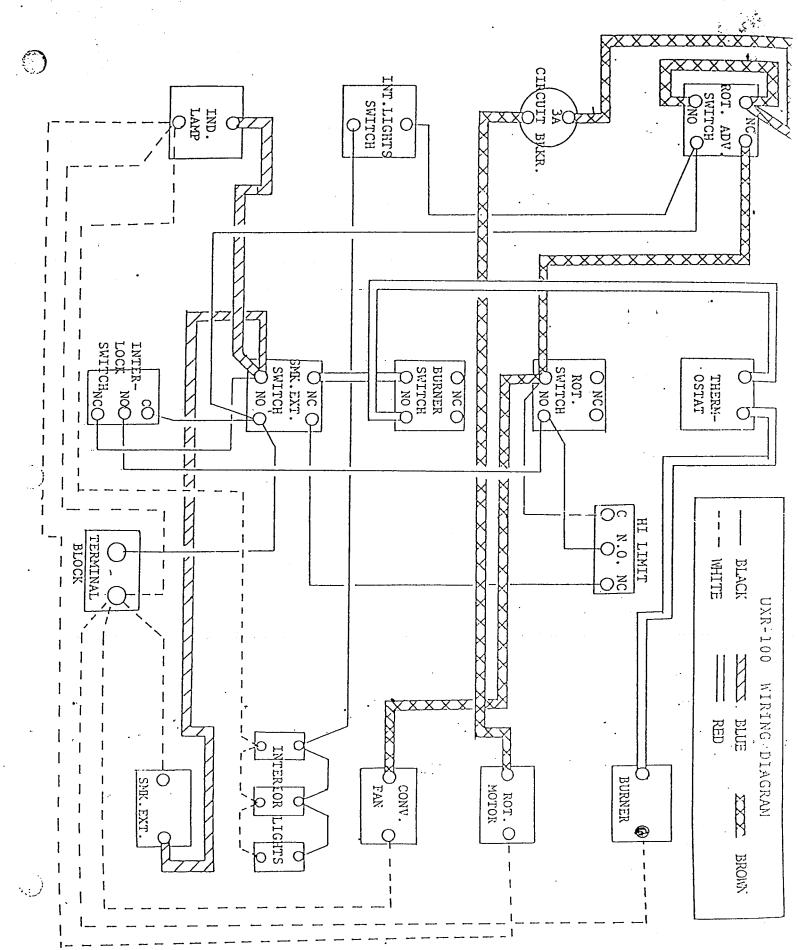
Top: 18 in. Front: 48 in.

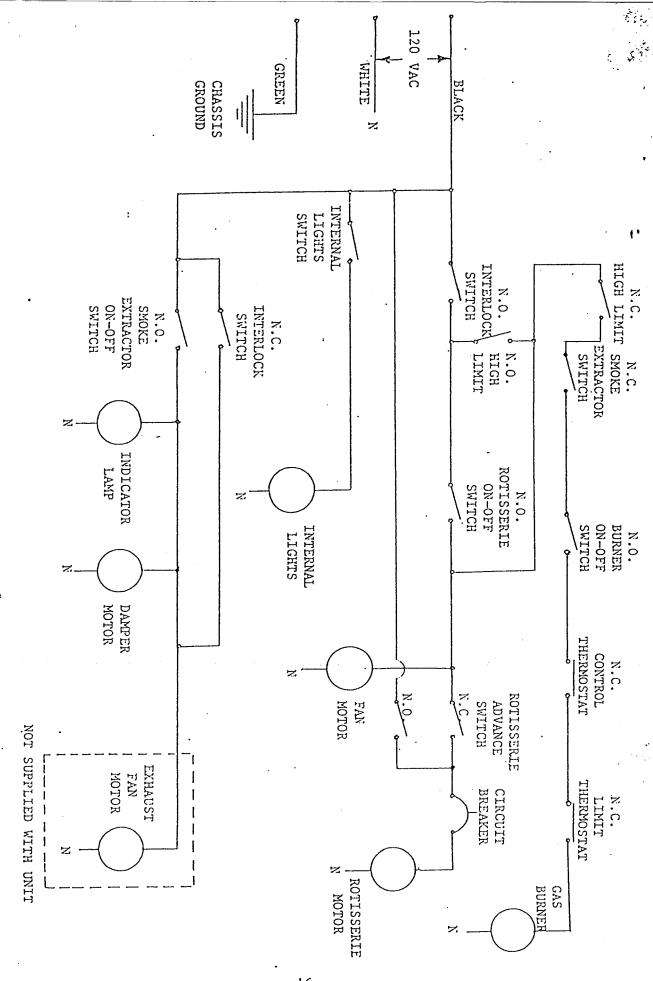
Floor may be combustible material.



EXTERIOR WALL INSTALLATION







LIMITED WARRANTY

The B. B. Robertson Company, subject to the terms and conditions set forth below, warrants to the original user hat:

- . Its products and the component parts thereof are free from defects in material and workmanship for a period of one year from the date of purchase.
- If any product or component parts thereof prove to be defective, B. B. Robertson Company will either repair or replace such product, at its option, provided the defective product or component part is returned to B. B. Robertson Company with proof of date of purchase, transportation charges prepaid, within one month of the discovery of the defect and B. B. Robertson Company's examination discloses to its satisfaction that the product or component part was defective.
- Except to the extent prohibited by applicable law, the limited warranty set forth herein shall be the exclusive warranty made by B. B. Robertson Company and in lieu of all other warranties, express or implied (whether written or oral), except the implied warranties, which include, but are not limited to the implied warranties of merchantability and filness for a particular purpose and which are limited to the duration of this limited warranty, and B. B. Robertson Company shall not be liable for any incidental, consequental, special or contingent damages or expenses arising, directly or indirectly, from any defect in the product or from the use thereof. The remedy set forth herein shall be the exclusive remedy available to any user of the product and in lieu of all other remedies. B. B. Robertson Company neither assumes nor authorizes any representative or other person to assume for it any obligation or liability or than expressly set forth herein.

This warranty does not cover damage caused by accident, abuse, misuse, unauthorized alteration or repair, failure to provide normal maintenance or operation contrary to B. B. Robertson Company's operating instructions.

No charge for labor, freight or other expenses incurred in the repair, removal or replacement of any product or component part thereof sold by B. B. Robertson Company claimed to be defective will be paid by B. B. Robertson Company to any user of the product, and B. B. Robertson Company shall not be liable for any expenses incurred by any user of such a product to remedy any defect in the product or component parts thereof without the expressed written consent of an officer of the company.

Since B. B. Robertson Company has no direct control over any phase of actual installation or changes in plans or specifications, full responsibility for field installation shall rest with the installer.

In order to submit a warranty claim, call or send a letter describing the defective product to:

त्युत्ताकृत्य को क्रम्पेस्ट्रस्य स्थापित्रकृत्युत् कृत्यत् । एवस्यस्यकृत्युत्ता स्थापन स्थापन स्थापन स्थापन स्

Warranty Claims Manager B. B. Robertson Company Route 2 - Box 21A Marion, Illinois 62959

- B. B. Robertson Company assumes no liability on parts replaced or repaired without its consent. Replacement parts and repaired parts will be shipped to the original user freight collect.
 - B. B. ROBERTSON CO. ROUTE 2 BOX 21A MARION, ILLINOIS 62959 (618)997-9348

UXR-100

·*	UXX-100
Part No.:	Description:
1000	On-OFF Switch (Burner, Rotisserie and Smoke Extractor)
1001	Momentary Switch (Rotisserie Advance)
1002	Indicator Light
1003	Control Thermostat (325°F Max.)
1004	Limit Thermostat
1005	Interlock Switch
1006	: Smoke Extractor
1007	Gas Burner (75,000 BIU)
1009	Convection Fan Motor (1/10 hp 3 speed)
1014.	4 amp circuit breaker
1016	Fenwal Board (Control panel for Wayne Burner)
1050	Rotisserie Motor (1/8 hp)
1053	Lamp Socket
1054	Oven light Bult (40W 120V)
1055	Toggle On-Off Switch (Interior lights)
1242	Thermometer (2" dial)
1245	Drive Belt
1246	Small drive pulley
1247	Large Drive Pulley
1248	Small spur gear
1249	Large spur gear
1250	Reducer (60:1)
1252	Flange Bearing
1254	Hanger w/hottom rack
1255	Food Rack
1256	Door Gasket
1292	8" fan blade (5/16" Bore CW)
1293	4" Fan Blade (5/16" Bore CW)
1294	Ash Tote
1295	Ash Scoop
1296	Fire Box Opener
303	Browning # 90 Worm goar speed reducer (High temp. lubricant) l
304	DuBois FGG Extra High Temperature Food Machinery Grease (14 oz.
305	D-Grease 2000 Heavy Duty Grease and Carbon Remover (1 gal.)
306	Grime Buster Cleaner/Degreaser (1 case - 12 32oz. containers)

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