

**Products:** SPK-500  
**Serial Range:** Beginning with K5001207  
**Release Date:** May 9, 2016

**Control Panel (only 120v versions, 230v versions remain the same):**

Both the standard CV control panel, and the optional cook and hold control panel, will change in physical size and have a new overlay. The actual controls, switches, and buttons will all remain the same as on the previous control panels. Refer to SPEXPL-001 for the new part numbers associated with the changes. Visually, the new overlays can be identified by the orange Southern Pride logo and overlay trim as opposed to red on the previous overlays.



CV Control Overlay



Cook and Hold Control Overlay

**Thermocouple and High-Limit (all versions):**

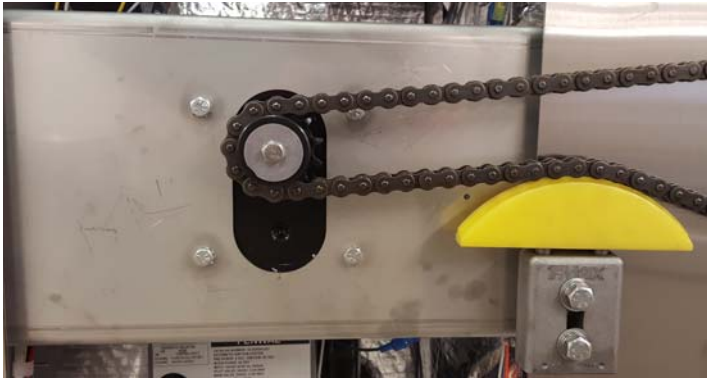
The high-limit switch will move from being located on the outside of the service bay in the rear of the smoker to being located on the same panel as the thermocouple at the front of the smoker. The thermocouple and high-limit will remain the same; only the mounting plate and gasket will change.



Thermocouple and High-Limit (120v version shown)

**Chain Tensioner and Chain (all versions):**

The spring-loaded chain tensioner will be replaced with a turnbuckle style chain tensioner. The chain length will also change to 174 pitches.



Obsolete Spring-Loaded Chain Tensioner



New Turnbuckle Style Chain Tensioner

**Louvers (all versions):**

All exterior louvers will change from being turned in to turned towards the exterior of the smoker. This will assist in keeping water out of the internal compartments of the smoker.

**Additional Comments:**

**Secondary Distribution:**

- Sales associates within the Distributor's organization.
- Service technicians within the Distributor's organization.
- Service companies.

**For Additional Information:**

Southern Pride Sales Support: (800) 851-8180