

Before performing any service always follow applicable safety precautions.

Rotisserie Wheel Bushing Bolt Tightening

Affected Products: All rotisserie smokers

Affected Serial Range: N/A

Related Issue #: N/A

Issue Description:

Proper tightening of rotisserie wheel bushing bolts; torque and sequence.

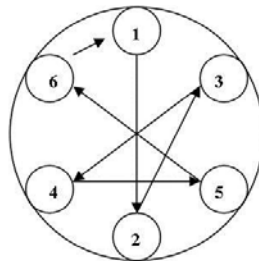
Actions Required:

When replacing, or tightening the rotisserie wheel bushing bolts, the bolts should be tightened to the following torque settings using a properly calibrated torque wrench:

1" & 1 3/16" bushings (MLR-150, SPX-300, SPK-500) - 120 in. lb.

1 1/2" & 2" bushings (SP-700, MLR-850, SPK-1000, SPK-1400) - 20 ft. lb.

The bolts should be tightened in the following pattern, tightening each bolt a quarter turn at a time until all of the bolts have reached the required torque setting:



CAUTION: Overtightening the bolts could cause the bolts to shear.

Additional Comments:

If the bolts need to be replaced, they should be replaced with chrome plated grade 8 bolts.

Secondary Distribution:

Service technicians within the Distributor's organization.

Service companies.

For Additional Information:

Southern Pride Technical Service: (800) 437-2679