



SERVICE BULLETIN

SP2015-001
Revision 0
May 26, 2015

Before performing any service always follow applicable safety precautions.

Burner Gas Conversions

Affected Products: Wayne burners P265-EP and P250-EP
Affected Serial Range: N/A
Related Issue #: N/A

Issue Description:
Improper gas conversions.

Actions Required:
A gas conversion kit must be used when converting a burner from natural gas to liquid propane (LP), or vice versa. A gas conversion kit consists of a main orifice, pilot orifice, pressure regulator spring, pressure regulator cap, pressure regulator adjusting screw and stickers. All components of the kit must be used and the service technician must be sure to change the gas type on the data plate of the smoker. The Gas Conversion Instructions (included with the kit) should be referred to when performing the conversion.

Additional Comments:
The main orifice should not be enlarged using a drill or other device when converting the burner from LP to natural gas (or to increase the BTUs of the burner). Also, always verify that the gas line supply pressure and manifold pressure are correct for the type of gas utilized.

Secondary Distribution:
Service technicians within the Distributor's organization.
Service companies.

For Additional Information:
Southern Pride Technical Service: (800) 437-2679

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Related Issue #: N/A

75,000 BTU LP Conversion Kit shown

- A - Pressure regulator valve cap screw
- B - Pressure regulator valve adjusting screw
- C - Pressure regulator valve spring
- D - Pressure regulator valve cap screw O-ring
- E - Pilot orifice
- F - Replacement label for smoker data plate

- G - Main burner orifice
- H - Replacement sticker for back of burner
- I - Labels for gas valve
- J - Replacement gas pressure label
- K - Gas valve conversion instructions

